

# Standards for Major Hollow Metal Manufacturers

**6/8    6/8    6/8    6/8    7/0    7/0    7/0    7/0    8/0    8/0    8/0    8/0    8/0**

Frame Measurements ( inside head to top of each hinge )

<b>Manufacturer</b>	1st	2nd`	3rd	Lock	1st	2nd`	3rd	Lock	1st	2nd`	3rd	4th	Lock
Amweld	7 1/2	37 7/16	67 3/8	39 11/16	7 1/2	39 7/16	71 3/8	43 11/16	7 1/2	32 13/16	58 1/8	83 7/16	55 11/16
Ceco	6 3/4	37 3/4	68 3/4	38 3/16	6 3/4	39 3/4	72 3/4	42 3/16	6 3/4	32 3/4	58 3/4	84 3/4	54 3/16
Curries	5	35 1/4	65 1/2	40	5	37 1/4	69 1/2	44	5	30 1/2	56	81 1/2	56
Fenestra	5 1/4	35 1/4	65 1/4	39 11/16	5 1/4	37 1/4	69 1/4	43 11/16	5 1/4	30 5/8	55 15/16	81 1/4	55 11/16
Kewanee	7 3/8	37 7/16	67 1/2	39 11/16	7 3/8	39 7/16	71 1/2	43 11/16	7 3/8	32 3/4	58 1/8	83 1/2	55 11/16
Mesker	5	35 1/4	65 1/2	39 11/16	5	37 1/4	69 1/2	43 11/16	5	30 1/2	56	81 1/2	55 11/16
Pioneer	5	35 1/4	65 1/2	42	5	37 1/4	69 1/2	46	5	30 1/2	56	81 1/2	58
Republic	7 1/2	37 7/16	67 3/8	39 11/16	9 1/2	39 7/16	69 3/8	43 11/16	5	30 1/2	56	81 1/2	55 11/16
Steelcraft	7 1/2	37 7/16	67 3/8	39 11/16	7 1/2	39 7/16	71 3/8	43 11/16	7 1/2	32 25/32	58 1/16	83 3/8	55 11/16

**6/8    6/8    6/8    6/8    7/0    7/0    7/0    7/0    8/0    8/0    8/0    8/0    8/0**

Door Measurements ( top of door to top of each hinge )

<b>Manufacturer</b>	1st	2nd`	3rd	Lock	1st	2nd`	3rd	Lock	1st	2nd`	3rd	4th	Lock
Amweld	7 3/8	37 5/16	67 1/4	39 9/16	7 3/8	39 5/16	71 1/4	43 9/16	7 3/8	32 11/16	58	83 5/16	55 9/16
Ceco	6 5/8	37 5/8	68 5/8	38 1/16	6 5/8	39 5/8	72 5/8	42 1/16	6 5/8	32 5/8	58 5/8	84 5/8	54 1/16
Curries	4 7/8	35 1/8	65 3/8	39 7/8	4 7/8	37 1/8	69 3/8	43 7/8	4 7/8	30 3/8	55 7/8	81 3/8	55 7/8
Fenestra	5 1/8	35 1/8	65 1/8	39 9/16	5 1/8	37 1/8	69 1/8	43 9/16	5 1/8	30 1/2	55 13/16	81 1/8	55 9/16
Kewanee	7 1/4	37 5/16	67 3/8	39 9/16	7 1/4	39 5/16	71 3/8	43 9/16	7 1/4	32 5/8	58	83 3/8	55 9/16
Mesker	4 7/8	35 1/8	65 3/8	39 9/16	4 7/8	37 1/8	69 3/8	43 9/16	4 7/8	30 3/8	55 7/8	81 3/8	55 9/16
Pioneer	4 7/8	35 1/8	65 3/8	41 7/8	4 7/8	37 1/8	69 3/8	45 7/8	4 7/8	30 3/8	55 7/8	81 3/8	57 7/8
Republic	7 3/8	37 5/16	67 1/4	39 9/16	9 3/8	39 5/16	69 1/4	43 9/16	4 7/8	30 3/8	55 7/8	81 3/8	55 9/16
Steelcraft	7 3/8	37 5/16	67 1/4	39 9/16	7 3/8	39 5/16	71 1/4	43 9/16	7 3/8	32 21/32	57 15/16	83 1/4	55 9/16

**6/8    6/8    6/8    6/8    7/0    7/0    7/0    7/0    8/0    8/0    8/0    8/0    8/0**

Door Measurements ( top of door to center of each hinge )

<b>Manufacturer</b>	1st	2nd`	3rd	Lock	1st	2nd`	3rd	Lock	1st	2nd`	3rd	4th	Lock
Amweld	9 5/8	39 9/16	69 1/2	39 9/16	9 5/8	41 9/16	73 1/2	43 9/16	9 5/8	34 15/16	60 1/4	85 9/16	55 9/16
Ceco	8 7/8	39 7/8	70 7/8	38 1/16	8 7/8	41 7/8	74 7/8	42 1/16	8 7/8	34 7/8	60 7/8	86 7/8	54 1/16
Curries	7 1/8	37 3/8	67 5/8	39 7/8	7 1/8	39 3/8	71 5/8	43 7/8	7 1/8	32 5/8	58 1/8	83 5/8	55 7/8
Fenestra	7 3/8	37 3/8	67 3/8	39 9/16	7 3/8	39 3/8	71 3/8	43 9/16	7 3/8	32 3/4	58 1/16	83 3/8	55 9/16
Kewanee	9 1/2	39 9/16	69 5/8	39 9/16	9 1/2	41 9/16	73 5/8	43 9/16	9 1/2	34 7/8	60 1/4	85 5/8	55 9/16
Mesker	7 1/8	37 3/8	67 5/8	39 9/16	7 1/8	39 3/8	71 5/8	43 9/16	7 1/8	32 5/8	58 1/8	83 5/8	55 9/16
Pioneer	7 1/8	37 3/8	67 5/8	41 7/8	7 1/8	39 3/8	71 5/8	45 7/8	7 1/8	32 5/8	58 1/8	83 5/8	57 7/8
Republic	9 5/8	39 9/16	69 1/2	39 9/16	11 5/8	41 9/16	71 1/2	43 9/16	7 1/8	32 5/8	58 1/8	83 5/8	55 9/16
Steelcraft	9 5/8	39 9/16	69 1/2	39 9/16	9 5/8	41 9/16	73 1/2	43 9/16	9 5/8	34 29/32	60 3/16	85 1/2	55 9/16